



Header installation instructions

EX5-424 for Fiat 124 Spider 1971-1978

(Note: for California emissions Spider with catalytic converter use header EX5-430)

Package contents:

- Upper pipe for cylinders 1 and 4
- Upper pipe for cylinders 2 and 3
- Downpipe
- Two donut gaskets
- Six long and one short bolt, washers

Installation:

- Remove the exhaust manifold and downpipe
- Make sure the exhaust studs are in good condition, replace if necessary
- Install the exhaust manifold gasket
- Bolt the two upper pipes to the engine
- From underneath lift the downpipe into place and start the two rear bolts
- Put in place the two donut gaskets
- Start the other four bolts. One shorter bolt is included, this may have to be used on the rightmost (passenger side) location.
- Once all six bolts are loosely installed tighten them in sequence little by little
- Make sure the end of the downpipe lines up correctly to mate to the bracket at the rear of the transmission and then tighten the six downpipe bolts
- Secure end of downpipe to the bracket at the end of the transmission – since the pipe is larger diameter modifications to the bracket will be necessary. An original bracket needs to be pried open to accommodate the diameter of the new downpipe. A replacement bracket (EX4-015) will have to use a larger clamp (2" or 2.125", as not all are the same), possibly will need a new hole drilled, and only one side of the clamp will be attached to the bracket.
- Slide the center muffler into the downpipe – both the stock and the high performance center mufflers will fit
- Use an exhaust clamp to secure it