



Header installation instructions

EX5-430 for Fiat Spider 2000, Pininfarina 1979-1985

Package contents:

- Upper pipe for cylinders 1 and 4
- Upper pipe for cylinders 2 and 3
- Downpipe
- Four bolt flange to connect to catalytic converter
- Plug for oxygen sensor hole
- Two donut gaskets
- Six long and one short bolt, washers
- Pipe clamp

Installation:

- On fuel injected cars remove the airflow boot, airflow meter and lower air cleaner housing
- Remove the exhaust manifold and downpipe
- Make sure the exhaust studs are in good condition, replace if necessary
- Install the oxygen sensor or a plug into the header downpipe
- Install the exhaust manifold gasket
- Bolt the two upper pipes to the engine
- From underneath lift the downpipe into place and start the two rear bolts
- Put in place the two donut gaskets
- Start the other four bolts. A shorter bolt is included, this may have to be used on the rightmost (passenger side) location.
- Add the 4-bolt flange to the end of the downpipe
- Make sure the end of the downpipe lines up with the catalytic converter and then tighten the six bolts little by little
- Bolt the 4-bolt flange to the converter and then secure it to the end of the downpipe with a clamp
- Connect the oxygen sensor to the car's wiring if so equipped
- Cars with a 3-bolt converter must reuse the end of the old downpipe